

DART

DESIGN

~~CP~~

DRAWN BY

CP

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

CHECKED

~~RE~~

APPROVED

RE

DRAWING NO.

D205-596-003

REV. D

SHEET 1 OF 1

DATE

98.11.27

TITLE

CROSSTUBE

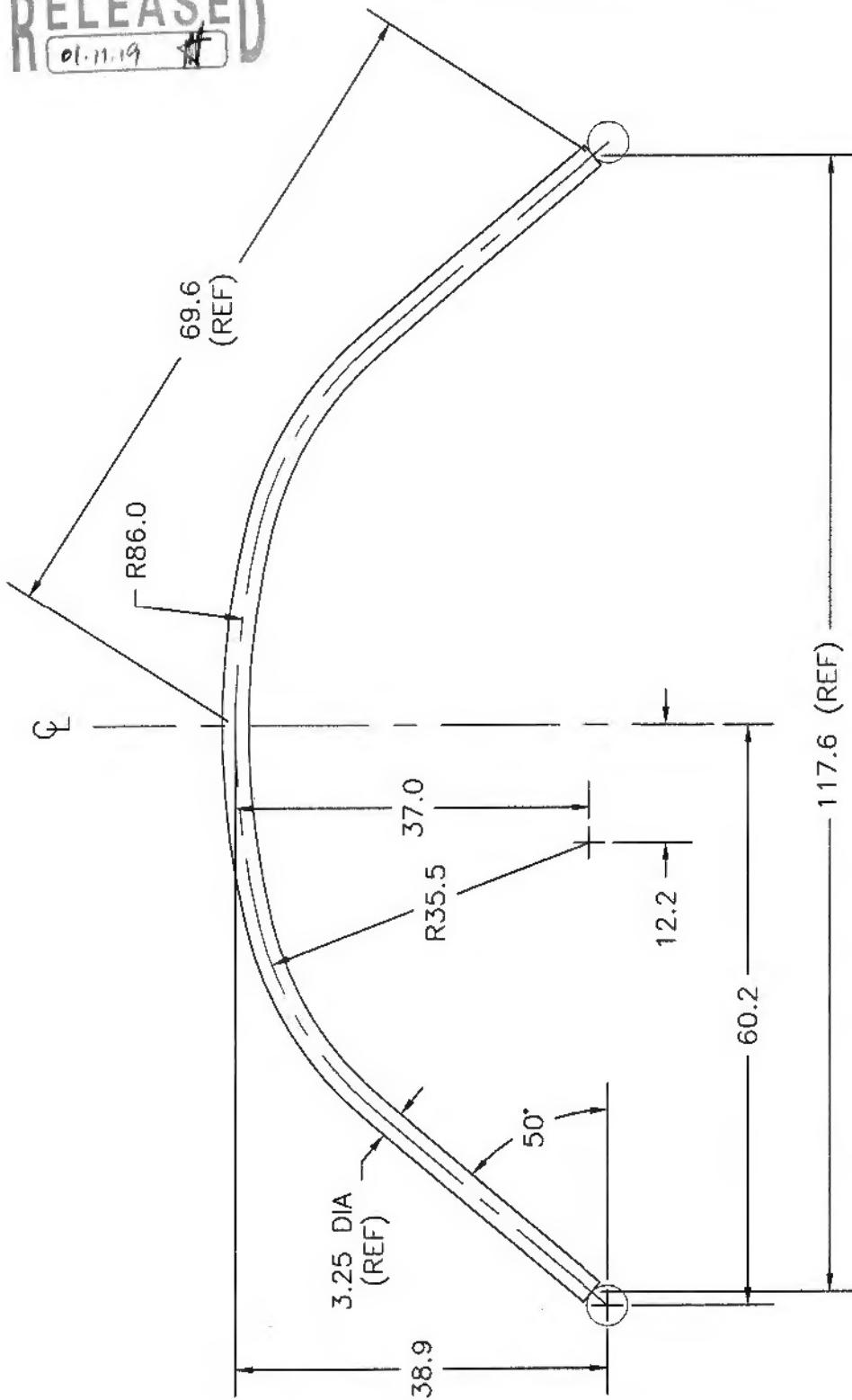
SCALE

1:18

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98.11.27

REDRAWN ON SEPARATE SHEET

RELEASED
01.11.19

MATERIAL: 3.25 O.D. x 0.438 WALL, SEAMLESS DRAWN TUBING 7075-T6 (WW-T-700/7)
MINIMUM ULTIMATE TENSILE STRESS = 77 ksi
MINIMUM YIELD TENSILE STRESS = 66 ksi
MINIMUM ELONGATION = 7%

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2
PAINT WHITE PER DART QSI 005 4.2
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED